

Reissued: 27-Jul-00

|                              |                 |                |
|------------------------------|-----------------|----------------|
| Model: Mojito Finisher SR740 | Date: 06-Jun-00 | No.: MB312001a |
|------------------------------|-----------------|----------------|

## MB Correction

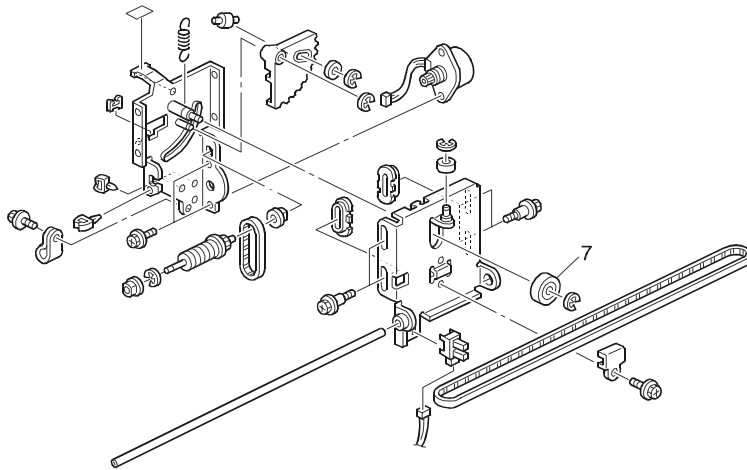
The items in bold italics have been corrected or added.

|  |  |  |   |
|--|--|--|---|
| Modified Article: Ball Bearing               |  | Prepared by: M. Tsuyuki  |   |
| From: Technical Services Dept., GTS Division |  |  |   |
| Reason for Modification:                     | <input type="checkbox"/> Parts catalog correction<br><input checked="" type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input checked="" type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

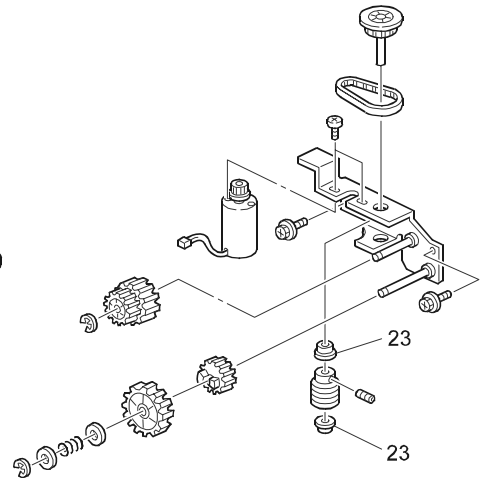
| Old part number | New part number        | Description             | Q'ty | Int | Page | Index | Note |
|-----------------|------------------------|-------------------------|------|-----|------|-------|------|
| A2323552        | <b><i>07403008</i></b> | Ball Bearing – 8x22x7   | 1    | O/O | 19   | 7     |      |
| A2323562        | <b><i>07413506</i></b> | Ball Bearing – 6x12x4mm | 2    | O/O | 31   | 23    |      |

The vendors of the ball bearings have been changed.

### 7. Stapler Unit



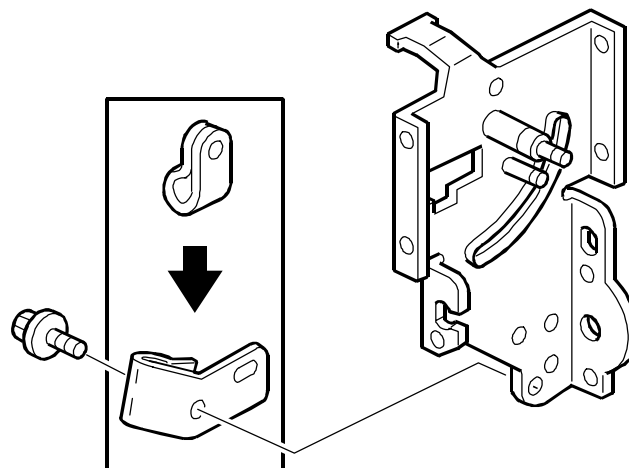
### 13. Drive Section



|  |   |  |  |
|--|---|--|--|
| Model: Mojito Finisher SR740                 |   | Date: 30-Aug-01  | No.: MB312002                                      |
| Modified Article: Harness Clamp              |   | Prepared by: F. Noguchi  |  |
| From: Technical Services Dept., GTS Division |   |  |  |
| Reason for Modification:                     | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards (     ) |

The shape of the clamp for the stapler harness has been changed as shown below to ensure proper orientation of the harness.

| Old part number | New part number | Description      | Q'ty    | Int | Page | Index | Note |
|-----------------|-----------------|------------------|---------|-----|------|-------|------|
| 11050062        |                 | Nylon Clamp – 6n | n - n-1 | X/O | 19   | 104   |      |
|                 | B3124160        | Harness Clamp    | 0 - 1   |     |      | *43   |      |



## RCL (Japan) Production

| MODEL NAME | BRAND  | DESTINATION | CODE    | SERIAL NO.  |
|------------|--|-------------|---------|-------------|
| SR740      | Lanier   | All         | B312-14 | L0730110001 |
| SR740      | Ricoh<br>Savin<br>Gestetner<br>nashuatec<br>Rex Rotary | All         | B312-17 | H4901100001 |
| SR740      | infotec  | All         | B312-26 | 4D71100001  |

|   |   |  |   |
|---|---|--|---|
| Model: Mojito Finisher SR740                |   | Date: 30-Aug-01  | No.: MB312003                                       |
| Modified Article: Tightener                 |   | Prepared by: F. Noguchi  |   |
| From: Technical Service Dept., GTS Division |   |  |   |
| Reason for Modification:                    | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards (      ) |

To prevent noise from the shaft of the tightener, a bearing has been inserted between the shaft and the pulley.

| Old part number | New part number | Description | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|-------------|------|-----|------|-------|------|
| A6971625        | B3121600        | Tightener   | 1    | X/O | 31   | 8     |      |
| A6971601        | B3121610        | Tightener   | 1    | X/O | 31   | 9     |      |

## RCL (Japan) Production

| MODEL NAME | BRAND  | DESTINATION | CODE    | SERIAL NO.  |
|------------|--|-------------|---------|-------------|
| SR740      | Lanier   | All         | B312-14 | L0731020203 |
| SR740      | Ricoh<br>Savin<br>Gestetner<br>nashuatec<br>Rex Rotary | All         | B312-17 | H4910200001 |
| SR740      | infotec  | All         | B312-26 | 4D70210001  |

|   |   |  |  |
|---|---|--|--|
| Model: Mojito Finisher SR740                  |   | Date: 30-Aug-01  | No.: MB312004  |
| Modified Article: Rear Side Fence - Sfit Tray |   | Prepared by: F. Noguchi  |  |
| From: Technical Services Dept., GTS Division  |   |  |  |
| Reason for Modification:                      | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(      ) |

| Old part number | New part number | Description                  | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|------------------------------|------|-----|------|-------|------|
| B3124100        | B3124101        | Rear Side Fence – Shift Tray | 1    | X/O | 17   | 16    |      |

If the Staple Tray Unit is pulled out with the Staple Tray Upper Entrance Guide (A6972130) already opened, the hook (rear) of the Upper Entrance Guide spring can contact the Staple Tray Rear Side Fence (B3124100), which can cause damage to the Upper Entrance Guide.

The shape of the Staple Tray Rear Side Fence has been changed so that the 2 parts do not contact one another, even under the above conditions.

**RCL (Japan) Production**

| MODEL NAME | BRAND  | DESTINATION | CODE    | SERIAL NO.  |
|------------|--|-------------|---------|-------------|
| SR740      | Lanier   | All         | B312-14 | L0731010001 |
| SR740      | Ricoh<br>Savin<br>Gestetner<br>nashuatec<br>Rex Rotary | All         | B312-17 | H4910100001 |
| SR740      | infotec  | All         | B312-26 | 4D70110001  |

Reissued: 25-Mar-03

|  |                 |                      |
|--|-----------------|----------------------|
| Model: Mojito-C1/C2 Finisher SR740/SR870 | Date: 26-Feb-03 | No.: <b>MB312006</b> |
|--|-----------------|----------------------|

## MB Number Correction

The bulletin number has been corrected from MB312005→MB312006.

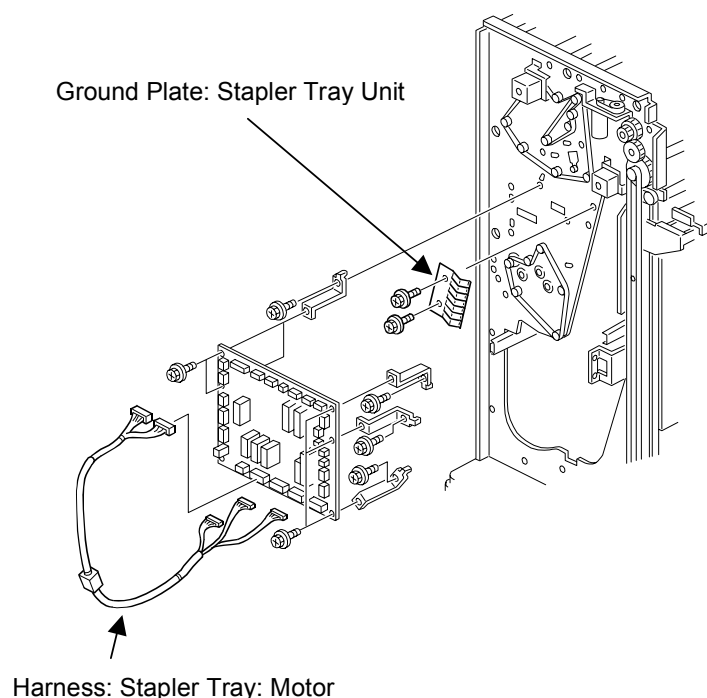
MB312005 (30-Oct-02) was issued mistakenly, so please delete it.

|  |   |  |  |
|--|---|--|--|
| Modified Article: Motor Harness etc. (SR870 only)    |   | Prepared by: F.Noguchi                                     |  |
| From: Technical Services Sec. Service Planning Dept. |   |  |  |
| Reason for Modification:                             | <input type="checkbox"/> Parts catalog correction | <input type="checkbox"/> Vendor change                     | <input type="checkbox"/> To meet standards ( ) |
|  | <input type="checkbox"/> To facilitate assembly   | <input checked="" type="checkbox"/> To improve reliability |  |
|  | <input type="checkbox"/> Part standardization     | <input type="checkbox"/> Other                             |  |

To further minimize the effect of electrical noise, the following parts have been added to the stapler tray.

- 1) Ground Plate
- 2) Ferrite Core (added to the motor harness)

| Old part number | New part number | Description                     | Q'ty    | Int | Page | Index | Note |
|-----------------|-----------------|---------------------------------|---------|-----|------|-------|------|
|                 | B5861165        | Ground Plate: Stapler Tray Unit | 0 - 1   |     | 33   |       |      |
| B3125304        |                 | Motor harness – Stapler Tray    | 1 - 1   | X/O | 33   | 2     |      |
|                 | B5865306        | Harness: Stapler Tray: Motor    |         |     |      |       |      |
| 04513006B       |                 | Tapping Screw - M3x6            | n – n+2 |     | 33   | 105   |      |



**Reissued: 25-Mar-03**

Model: Mojito-C1/C2 Finisher SR740/SR870

Date: 26-Feb-03

No.: **MB312006****RCL (Japan) Production**

| MODEL NAME | BRAND  | DESTINATION | CODE    | SERIAL NO.  |
|------------|--|-------------|---------|-------------|
| SR740      | Lanier   | All         | B312-14 |             |
| SR740      | Ricoh<br>Savin<br>Gestetner<br>nashuatec<br>Rex Rotary           | All         | B312-17 |             |
| SR740      | infotec  | All         | B312-26 |             |
| SR870      | Ricoh<br>Savin<br>Gestetner<br>nashuatec<br>Rex Rotary<br>Lanier | All         | B586-17 | J5630100001 |
| SR870      | infotec  | Europe      | B586-26 | 2Q60130001  |

|  |   |  |   |
|--|---|--|---|
| Model: Mojito-C1/C2 Finisher SR740/SR870           |   | Date: 24-Dec-04  | No.: MB312007   |
| Modified Article: Stepping Motor                   |   | Prepared by: F.Noguchi   |   |
| From: 2nd Tech. Support Sec. Service Support Dept. |   |  |   |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input checked="" type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

| Old part number | New part number | Description                   | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|-------------------------------|------|-----|------|-------|------|
| AX040122        |                 | Stepping Motor – 7.5W         | 1    | O/O | 19   | 30    |      |
|                 | AX040209        | Stepper Motor: DC 7.5W        |      |     |      |       |      |
| B3121550        |                 | Stepping Motor- DC 6.2W       | 1    | X/O | 31   | 25    |      |
|                 | B5455515        | Stepper Motor: EXIT: DC 6.72W |      |     |      |       |      |

**Change:** The material was changed to a more environmentally friendly type.

**Reason:** Part of Ricoh's ongoing application of in-house environmental management standards

|  |  |  |   |
|--|--|--|---|
| Model: Mojito-C1/C2 Finisher SR740/SR870           |  | Date: 24-Dec-04  | No.: MB312008   |
| Modified Article: Photointerruptor                 |  | Prepared by: F.Noguchi   |   |
| From: 2nd Tech. Support Sec. Service Support Dept. |  |  |   |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input checked="" type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input checked="" type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

| Old part number | New part number | Description                    | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|--------------------------------|------|-----|------|-------|------|
| AW010079        |                 | Photointerruptor               | 1    | O/O | 21   | 11    |      |
|                 | AW020172        | Photointerruptor: Overflow: CT |      |     |      |       |      |

**Change:** The material was changed to a more environmentally friendly type.

**Reason:** Part of Ricoh's ongoing application of in-house environmental management standards